





LA GERUNDA COMPANY

Gerunda Merletti has been Italian leader in Flexible Packagings for 40 years, known for its quality, reliability and guaranteed standards.

Founded in 1970 in the heart of the Po Plain, over the years the company has placed its know-how at the service of its clientele to meet the needs of a constantly evolving market. The decision to convert its production operations to specialise in the manufacture of technical films suitable for vertical/horizontal flowpack packaging processes and the choice of flexographic printing as its core business have enabled the company to establish itself as the ideal partner at the European level.

A complete global service is available: 3-ply polyethylene co-extrusion, 8-colour UV/solvent flexographic printing, in-register UV coating, conventional and tear-strip sealing, solventless bonding, cutting, die-cutting&labelling and preforming.

1:1 relationship: skilled staff designated from the outset to oversee the client's needs: from graphic design to the production process and shipment of the order ... our company will always be able to respond at once in all phases.

LVP (Low Volume Production): Small production lots in line with the demands of a market where cutting industrial costs is more and more important.

Customer Lead Time: Lead times reduced to zero to guarantee exceptional professional flexibility and responsiveness, for unbeatable customer satisfaction.



EXTRUDED FILMS

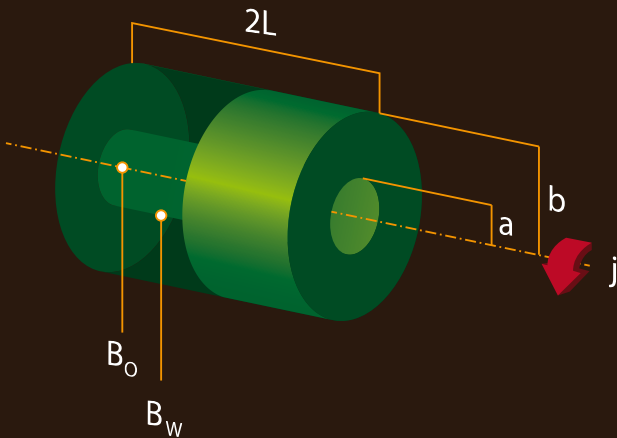
PE Line

STRUCTURE

3-ply co-extruded

COMPONENTS

LdPe, MdPe, Eva, MtlI, Colourant Masters, UV, Antistatic, etc. additives



APPLICATION

Food/Non Food

TYPE

First and second grade

USE

Lamination - Automatic Packaging - Shrinkwrapping
Top Coating - No Kollant



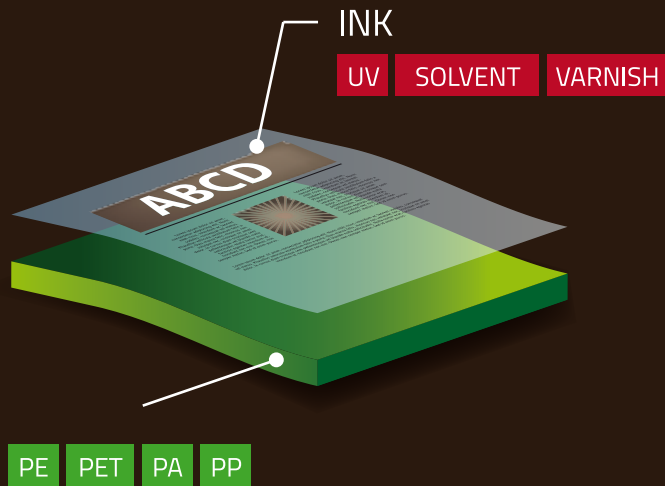
PRINTED FILMS

PRINTING LINE

STRUCTURE

Printed Film

COMPOSITION



APPLICATION

Food/Non Food

TYPE

Internal/External up to 8 colours

USE

Automatic Vertical Flow-Pack Packaging, Form Fill Seal
Lamination



BONDED FILMS

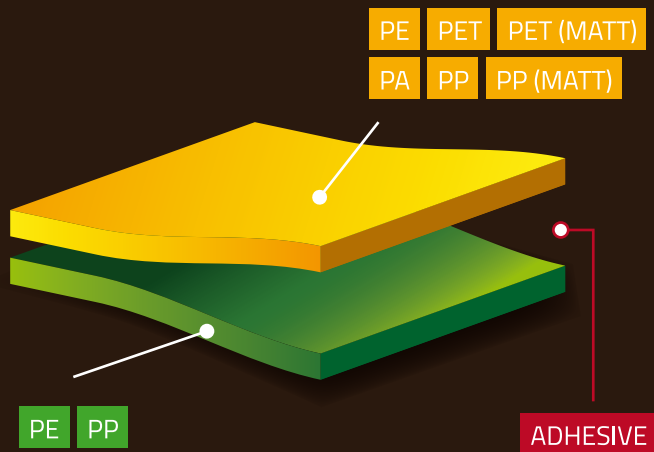
TWO-PLY

LUX2 LINE

STRUCTURE

Two-ply bonded

COMPOSITION



APPLICATION

Food/Non Food

PRINTING

External/Internal, Solvent up to 8 colours

USE

Automatic Horizontal-Vertical Flow-Pack Packaging
Top Seal, Form Fill Seal

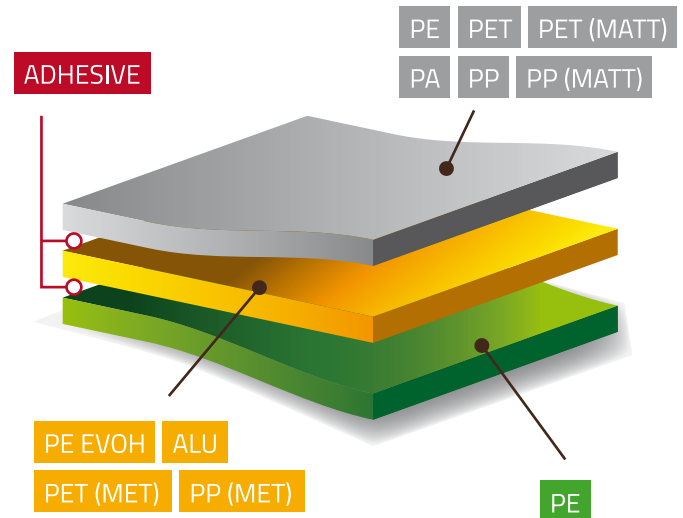
LINEA LUX3

LUX3 LINE

STRUCTURE

Three-ply bonded

COMPOSITION



APPLICATION

Food/Non Food

PRINTING

Internal, Solvent up to 8 colours

USE

Automatic Horizontal-Vertical Flow-Pack Packaging
Form Fill Seal

PREFORMED BAGS

BSX LINE

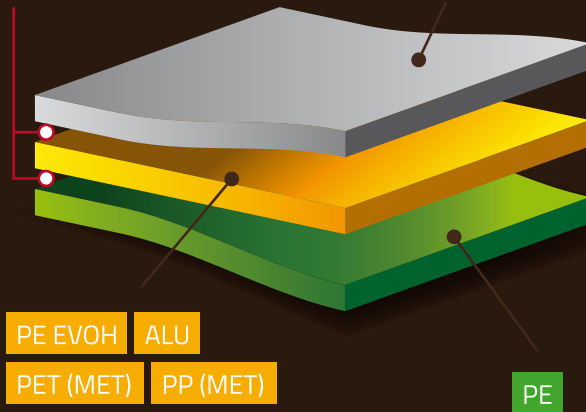
STRUCTURE

Two/three-ply bonded

COMPOSITION

ADHESIVE

PE PET PET (MATT)
PA PP PP (MATT)



PE EVOH ALU

PET (MET) PP (MET)

PE

APPLICATION

Food/Non Food

PRINTING

Internal, Solvent up to 8 colours

TYPES

Doy-Pack, Stand-Up, Front-Zip, 3 Seal, K-Seal Bottom
Food Brand



BAGS & SHEETS

BAG&SHEET LINE

STRUCTURE

3-ply co-extruded

COMPOSITION

LdPe

APPLICATION

Food/Non Food

PRINTING

External, Solvent up to 8 colours

USE

Manual/Automatic packaging

TYPE

Side seal, bottom seal, punched handle, sheet



SECONDARY PRODUCTS

PROCESS

Labelling

APPLICATION

Food/Non Food

USE

Open&Reseal packaging from reels or preformed bags

PROCESS

Die-Cutting + Labelling

APPLICATION

Food/Non Food

USE

COpen&Reseal packaging from reels or preformed bags

PROCESS

Cutting

MATERIALS

Printed or blank single/multi-ply films, paper aluminium foil and bonded materials

MOTHER REEL WIDTH

Max 1000 - 1300 mm

FINISHED REEL

∅ Max 600 - 800 mm

MAXIMUM SPEED

600 m/min

MINIMUM FINISHED REEL WIDTH:

> 20 mm

CORES

Plastic or Cardboard

QUALITY

In line with the market's current demands and in compliance with the relevant domestic and EU standards, our staff guarantee outstanding reliability, starting from the careful selection of the raw materials purchased, a fundamental factor and the basis for achievement of the targets set.

TRACEABILITY OF MATERIALS

A latest-generation operating system integrated with sophisticated lot management and control systems along the entire supply chain make it easy to trace all the components used within the production cycle, allowing immediate consultation in the event of any requests.

REPORTING

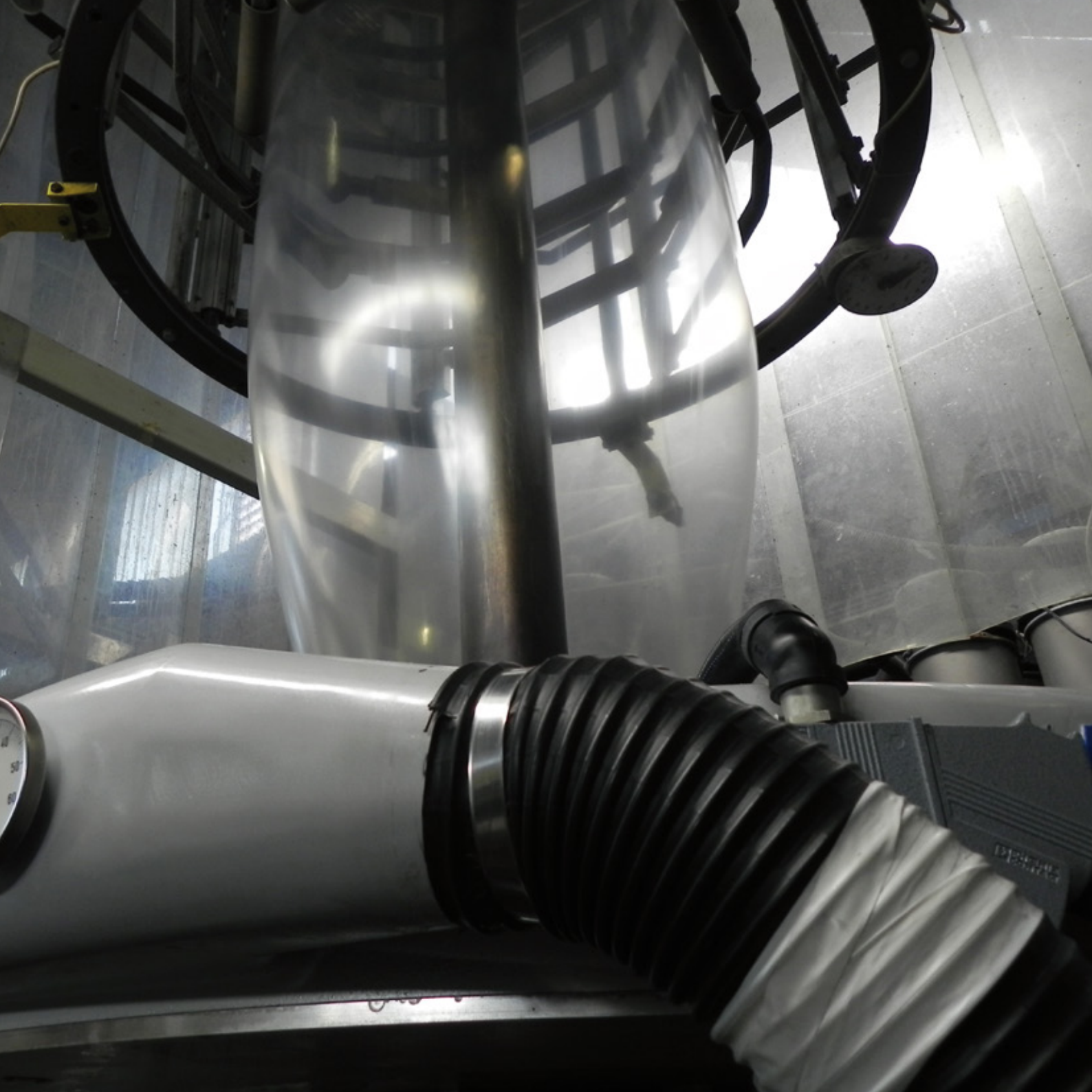
State-of-the-art instrumentation allows real-time checking of production parameters, with the capability for printout of the data obtained and immediate analysis.

ANALYSIS

To guarantee the complete reliability of all the products supplied, our company has established internal guidelines in line with GMP (Good Manufacturing Practice).

Cooperation with the industry's leading specific analysis laboratories, the certification required from all suppliers confirming compliance with European standards, and the internal practices adopted, enable us to issue customers with a Food Contact Declaration, technical and safety data sheets and reports of tests performed on the finished product.







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